



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3290-041
Job Sheet 163794



Part No: D3290-041

Job Qty: 4 ea

Part Name: Replacement Exterior Window For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 10/31/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev E rev C dwg 07.09.28 EC verified by: DD

Ship Via:

Bill of Materials

Part/Part Name	Part Note	Serial No	Quantity	Location
D3290-041 Replacement Exterior Window For -111 <i>5009384</i>	DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev E rev C dwg 07.09.28 EC verified by: DD		0.000	
D2126 <i>78"x4, 544116</i> Locking Seal (Sold Per Foot) (D2126-0780) cut qty (1) at 78.00" as per dwg ***per kit***	DWG REV D IPP Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM IPP REV:C 16.05.06 AS PER DWG REV.D DD VERF:JLM		0.000	
D3290-1 <i>143698</i> Frame	DWG REV C IPP REV:A 12.06.13 NEW ISSUE DD VERF:EC		0.000	
D3290-3 <i>5005723</i> Window	DWG REV C IPP A 04.08.18 New issue KJ/RF IPP B IPP C 07.05.29. Thermoform in-house DL IPP D 07.09.28 rev C dwg EC verified by: DD IPP E 07.11.28 Add -Hand finish deburring DL		0.000	

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	10/30/17	0.00	0.00	Start up container	
150	Packaging	4 pcs	10/30/17	0.00	0.00	Packaging1	
160	Small Fab	4 pcs	10/31/17	0.00	1.72	Small Fab	
170	QC	4 pcs	10/31/17	0.00	0.00	QC5	
180	Packaging	4 pcs	10/31/17	0.00	0.00	Packaging3	
190	QC21-SA	4 Ea	10/31/17	0.00	0.00	QC21	

Handwritten notes and stamps:
- Blue ink: *5009384*, *143698*, *5005723*
- Blue ink: *ST 4416*
- Blue ink: *DAS 9-89*, *21 9-89*
- Blue ink: *NOV 16 2017* (multiple stamps)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2126	26	0	0	0
	D3290-1	4	0	0	0
	D3290-3	4	0	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S009393

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1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Replacement Exterior Window For – 111

PART NO: D3290 – 041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/13/17 Job No: 163794
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163794

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Draw Nbr	Revision Nbr	
D3290	Rev C	

150

Packaging

160

Small Fab Assemble as per Dwg D3290

Assemble as per Dwg D3290
Clean D3290-041, wrap in foam wrap and place in plastic wrap

170

Quality Control

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Misidentified ☐	Past Due ☐																																																																

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163794

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N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Start Date: 7/20/2017 **Start Qty:** 4.00 ***4***

4

Required Date: 8/25/2017 Req'd Qty: 4.00 *1*

4

Customer:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

Identify as per dwg & Stock Location: _____

0.00

180

Packaging

Memo

0.04

Packaging

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.40

Quality Control

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Picklist Print

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Page 1

Work Order ID: 163794

163794

Parent Item: D3290-041

D3290-041

Parent Item Name: Replacement Exterior Window For -111

Start Date: 7/20/2017

Required Date: 8/25/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B05.05.25Added Step 11KJ/JLM
IPP C06.05.09Ecn 798 EC
IPP Rev:D Now on Waterjet 06-06-16 JLM
IPP rev E rev C dwg 07.09.28 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3290-1 *D3290-1* Frame		Manufactured	No			150	Each	4.0000	1	4			
									**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST432	4							
					161686	4							
D2126 *D2126* Locking Seal (Sold Per Foot)		Manufactured	No			150	f	203.8129	6.5	26			
									**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST414	203.8128738							
					129650	0.00000012							
					144146	203.812874							
D3290-3 *D3290-3* Window		Manufactured	No			150	Each	0.0000	1	4			
									**				

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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